Recommended spare part sets KAF®

For commissioning / continuous operation & strategical spares

- Please note this is only a general recommendation, which may have project related changes.
- Please ask for your detailed spare part quotation for your self-cleaning filter.
- After your definitions of spare packages, Krone will check if technical developments apply and always quote newest technical development.

🟢 2– 4 weeks
🟡 4– 8 weeks
🔴 10–16 weeks for special materials or versions

* Lead time depends on version, model and materials. Exact delivery time will be mentioned in quotation by Krone Filter Solutions.
** Dependent on filter operational stress/flush frequency depending on water quality.
*** If purchased together with 2–3 year operational spares the SET 2 and 3 can be reduced to 1 pcs.
**** Recommended number of strategical spare packages 30 % of filter´s in operation/min. 1 package. If purchased with 4–7** years operational spares package can be reduced by those positions.

Commissioning spares

SET	Recommended quantity per filter	Lead time rating*
2	1	🟢
3 or 3A	1	🟢

2–3 years operation spares

SET	Recommended quantity per filter	Lead time rating*
2	2	🟢
3 or 3A	2	🟢
5	1	🟢

4–7 years operational spares**

SET	Recommended quantity per filter***	Lead time rating*
1	1	🟡 🔴
2	2	🟢
3 or 3A	3	🟢
5	1	🟢
7	1	🟢 🟡
8 (optional for filters >= DN500)	1	🔴
10	1	🟡 🔴
14 (or SET 4 optional)	1	🟢
4 (optional to SET 14)	1	🟡 🔴

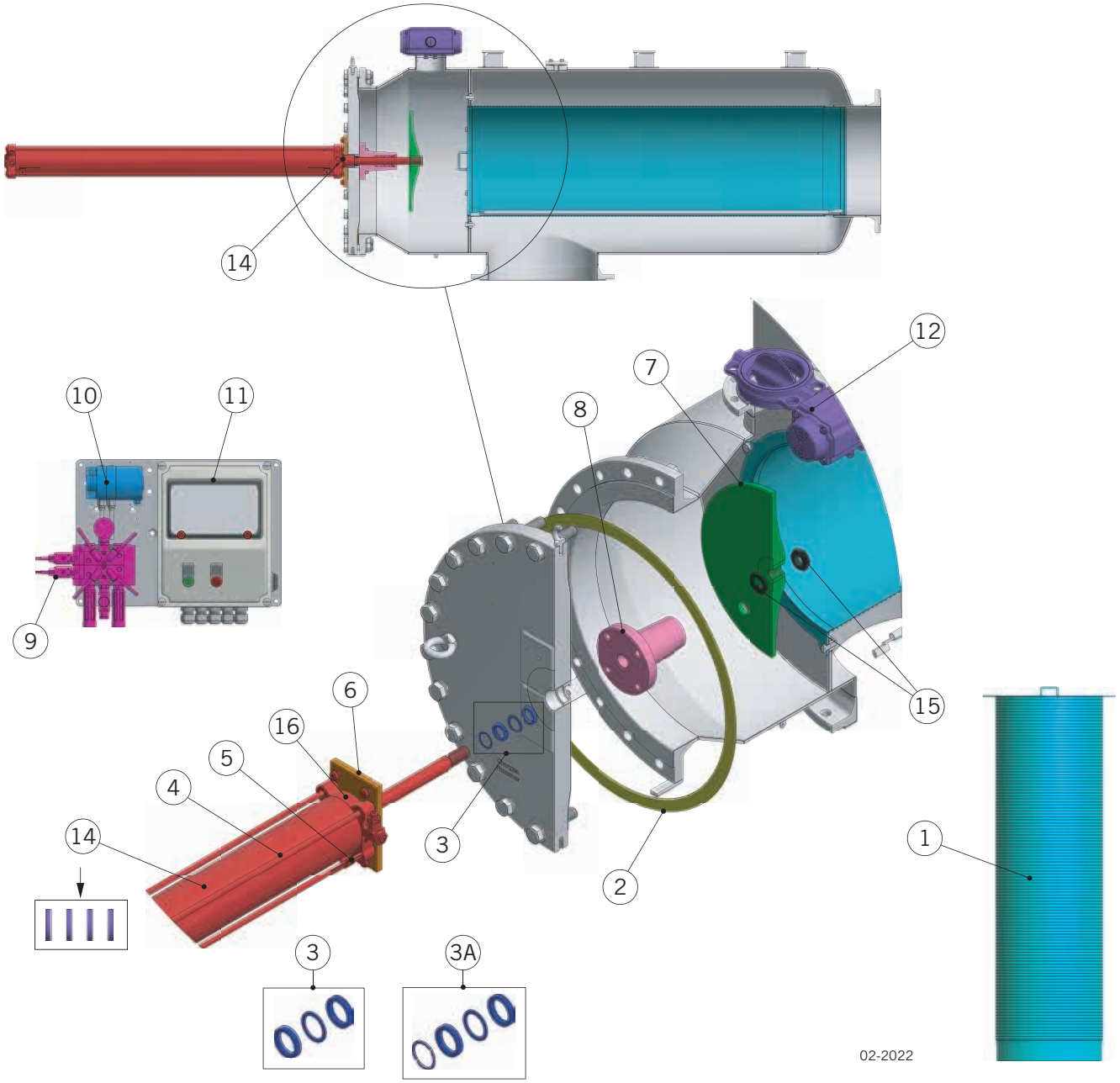
Strategical spare package recommended purchase latest 1 year after START-UP**

SET	Recommended quantity per filter	Lead time rating*
1	1	🟡 🔴
2	1	🟢
3 or 3A	1	🟢
4	1	🟡 🔴
5	1	🟢
7	1	🟢 🟡
8 (optional for filters >= DN500)	1	🔴
9	1	🟡
10	1	🟡 🔴
11	1	🟢 🔴
12	1	🟢 🔴

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SOLUTIONS IN FILTRATION

KAF® spare part sets



KAF® spare part sets			
Set	**Content**	**Set**	**Content**
1	Insert, sealing (optional), set of bolts	9	Complete solenoid valve unit
2	Cover gasket	10	Differential pressure switch
3	Piston rod to cover sealing	11	Control unit/LCP with CPU
3A	Piston rod to cover sealing incl. Exhaust Air Disc	12	Flushing valve
4	Pneumatic cylinder, restrictors, set of bolts***	13	Tubes, adapter fittings
5	Set limit switches	14	Wearing parts set pneumatic cylinder ("air" repair package)**
6	Flange for pneumatic cylinder	15	Special washer & special fixing nut (for flushing disc)
7	Flushing disc, fixing nut, washer	16	Cylinder head & bearing unit pneumatic actuator**
8	Piston rod guide*		

* Installed as option on filters ≥ DN 350; installed on all filters ≥ DN 500
** Repair; not recommended for ATEX certified components
*** Recommended for ATEX component – complete with certificate

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